

Work Order ID 117305

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Item ID: D135-692-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 6/12/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/12/14 Req'd Qty: 1.00

1

Customer:

Reference: REWORK

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3049

Rev A1

100

Document Control

0.00

DAS
06
9-89

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D135-692-011 CHG002

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150

Pick Kit

0.00

DAS
06
9-89

150

Packaging

Memo

0.00

Packaging

PULL FROM STK:
1 X D135-692-011 B115591
REPLACE CLAMPS
D2519 140683
DISCARD/SCRAP NON-CONFORMING CLAMPS

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Item ID: D135-692-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bearpaw
 Start Date: 6/12/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/12/14 Req'd Qty: 1.00 *1* Customer:
 Reference: REWORK

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC4- 100% Inspect kits for completeness	0.00							
160				DAS					
QC	Memo	0.00		06					
Quality Control				9-89					
170		0.00							
170	Packaging								
Packaging	Memo	0.00		DAS					
Packaging	REPACKAGE PER PPP USING NEW B./N			06					
	Identify and pack for shipping as per PPP D135-692-011			9-89					
	Location: _____								
	PPP Rev: _____								
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

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MLJ 1406-12

24-06-12

Picklist Print

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Parent Item: D135-692-011

D135-692-011

Parent Item Name: Bearpaw

Start Date: 6/12/14

Required Date: 6/12/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C04.02.17Blank size changed, Tolerance added Step
3KJ/JLM IPP REV:E AS PER DSI
9592/9587 REV A JLM VERIFIED BY:EC
IPP Rev:D 08-04-16 Added Step 2 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D135-692-011		Manufactured	No				Each	1.0000		1			
D135-692-011									**			DAS	
Bearpaw												06	
												9-89	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				FG014			1						
				115591			1						
D2519		Manufactured	No				Each	74.0000		2			
D2519									**			DAS	
Clamp												06	
												9-89	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST256a			57						
				110683			57						
				ST456			17						
				101510			7						
				62078			4						
				99606			6						

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